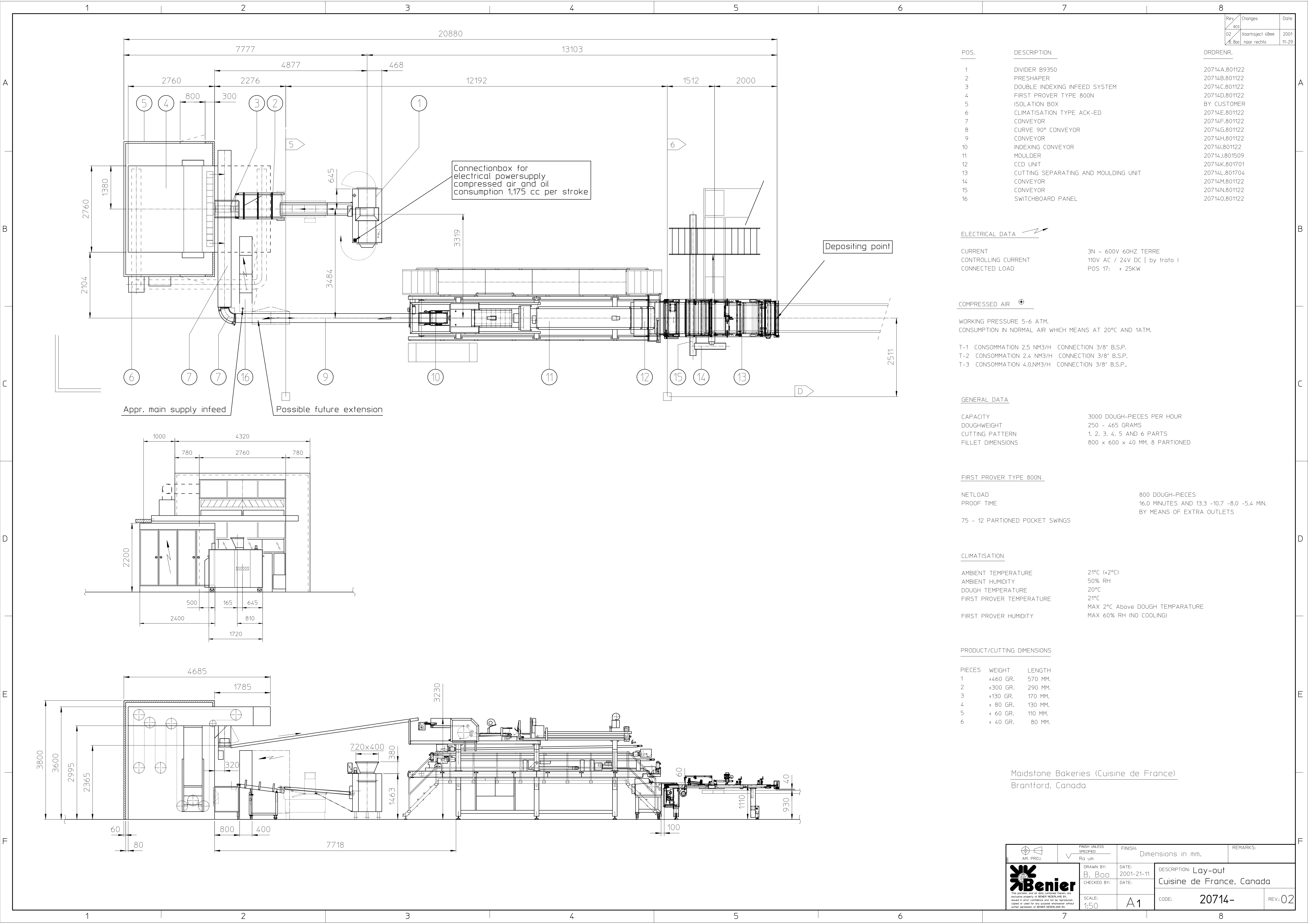




Rev	Changes	Date
02	Voortraject 48mm naar rechts	2001 11-29

POS.	DESCRIPTION	ORDREN.R.
1	DIVIDER B9350	20714A.801122
2	PRESHAPER	20714B.801122
3	DOUBLE INDEXING INFEEED SYSTEM	20714C.801122
4	FIRST PROVER TYPE 800N	20714D.801122
5	ISOLATION BOX	BY CUSTOMER
6	CLIMATISATION TYPE ACK-ED	20714E.801122
7	CONVEYOR	20714F.801122
8	CURVE 90° CONVEYOR	20714G.801122
9	CONVEYOR	20714H.801122
10	INDEXING CONVEYOR	20714I.801122
11	MOULDER	20714J.801509
12	CCD UNIT	20714K.801701
13	CUTTING SEPARATING AND MOULDING UNIT	20714L.801704
14	CONVEYOR	20714M.801122
15	CONVEYOR	20714N.801122
16	SWITCHBOARD PANEL	20714O.801122

ELECTRICAL DATA	
CURRENT	3N ~ 600V 60HZ TERRE
CONTROLLING CURRENT	110V AC / 24V DC [by trafo]
CONNECTED LOAD	POS 17: ± 25KW

COMPRESSED AIR	
WORKING PRESSURE	5-6 ATM.
CONSUMPTION IN NORMAL AIR WHICH MEANS AT 20°C AND 1ATM.	

T-1	CONSUMMATION 2.5 NM3/H	CONNECTION 3/8" B.S.P.
T-2	CONSUMMATION 2.4 NM3/H	CONNECTION 3/8" B.S.P.
T-3	CONSUMMATION 4.0NM3/H	CONNECTION 3/8" B.S.P..

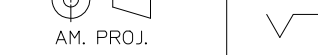
GENERAL DATA	
CAPACITY	3000 DOUGH-PIECES PER HOUR
DOUGHWEIGHT	250 - 465 GRAMS
CUTTING PATTERN	1. 2. 3. 4. 5 AND 6 PARTS
FILLET DIMENSIONS	800 x 600 x 40 MM, 8 PARTIONED

FIRST PROVER TYPE 800N	
NETLOAD	800 DOUGH-PIECES
PROOF TIME	16.0 MINUTES AND 13.3 -10.7 -8.0 -5.4 MIN. BY MEANS OF EXTRA OUTLETS
75 - 12 PARTIONED POCKET SWINGS	

CLIMATISATION	
AMBIENT TEMPERATURE	21°C (+2°C)
AMBIENT HUMIDITY	50% RH
DOUGH TEMPERATURE	20°C
FIRST PROVER TEMPERATURE	21°C
FIRST PROVER HUMIDITY	MAX 2°C Above DOUGH TEMPARATURE MAX 60% RH (NO COOLING)

PRODUCT/CUTTING DIMENSIONS		
PIECES	WEIGHT	LENGTH
1	±460 GR.	570 MM.
2	±300 GR.	290 MM.
3	±130 GR.	170 MM.
4	± 80 GR.	130 MM.
5	± 60 GR.	110 MM.
6	± 40 GR.	80 MM.

Maidstone Bakeries (Cuisine de France)
Brantford, Canada

	AM. PROJ.	☒	FINISH UNLESS SPECIFIED Rq. UM	FINISH:	Dimensions in mm.		REMARKS:
 Benier The Benier logo and all data contained therein, are the exclusive property of BENIER NEDERLAND B.V. and may not be reproduced, copied or used for any purpose whatsoever without written permission of BENIER NEDERLAND B.V.	DRAWN BY:		DATE:	DESCRIPTION: Lay-out Cuisine de France, Canada			
	B. Boo		2001-21-11				
	CHECKED BY:		DATE:		CODE:	20714-	REV: 02
SCALE:	1:50		A1				