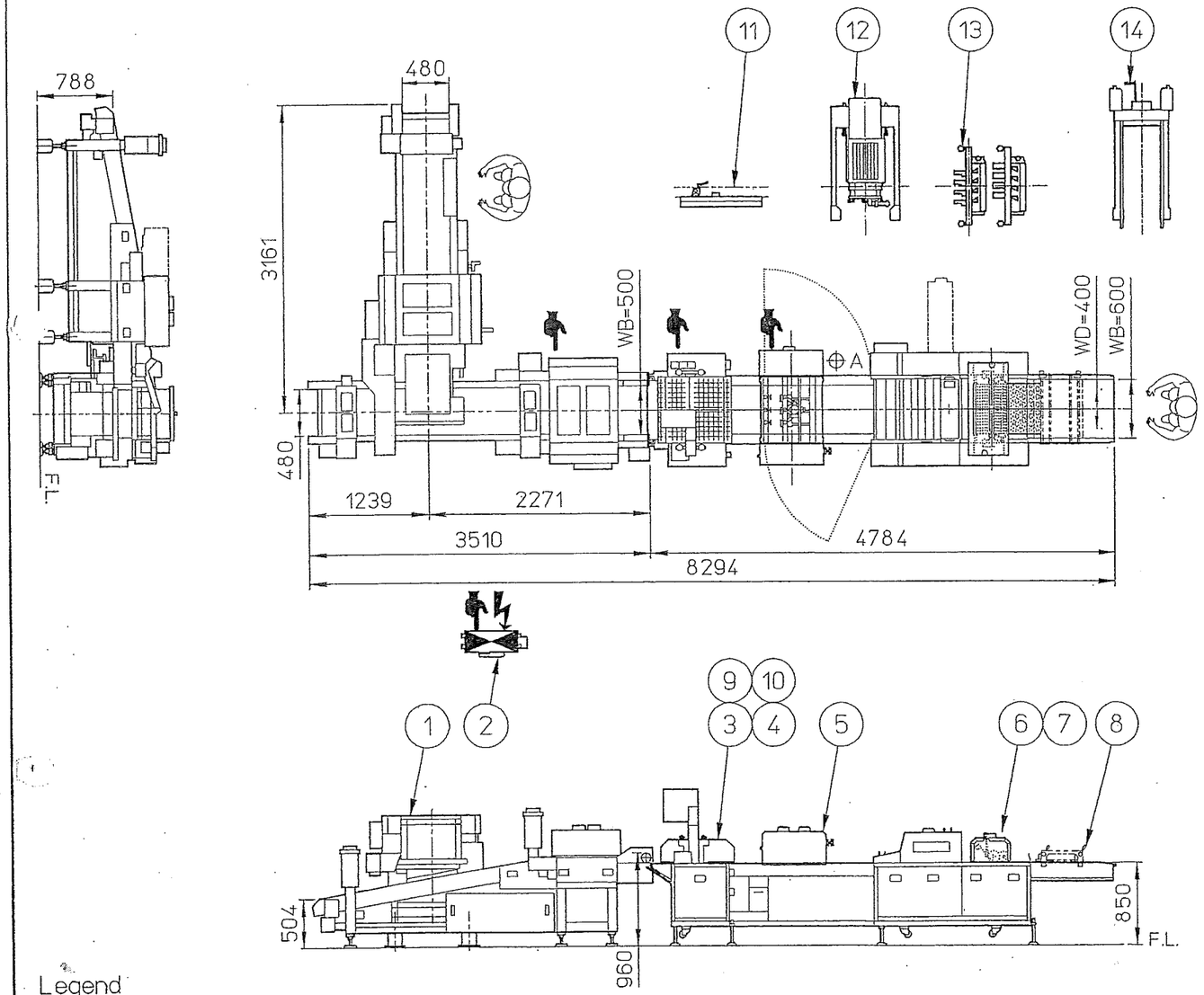

Preliminary

FOR DISCUSSION PURPOSE ONLY

NOTE :
This Drawing shows HM + Universal Table Line.
1. Electrical :
   380 V, 50 Hz, 3 Phase
   Total motor load: Ca. 6.5kW
   Symbol mark ↯ indicates primary electrical wiring connecting point.
   All on site wiring shall be done by customer at customer's expense.
2. Compressed Air :
   Symbol mark ⊕A indicates compressed air piping inlet point. PT1/2 stop valve should be provided at each point by customer.
   Required compressed air : 0.5 MPa
   consumption : Ca. 50 NLiter/min
3. Symbol mark ↓ indicates the operation side of each machine.
4. Certain dimensions and specifications may be changed for further improvement without notice.

Item	Model	Description	Electricity	Compressed air	Remarks	Mfg. Code	Spec. Code
14	CF033	Option Lifter WD400			s/n 042		
13	FF031	Folding Unit					
12	KD701	AD Depositor	0.2 Kw				
11	MF111	Side Winder L	0.036Kw		s/n 089		
10		Croissant Cutter(70x120-3rows)					
9		Croissant Cutter(130x133-3rows)					
8		Press Plate					
7		Curling Unit Stand					
6	CR021	Curling Unit WD400			s/n 036		
5	TF211	Croissant Turner W400		0.5MPa 50Nℓ/min	s/n 160		
4		Circular Cutter					
3	MC121	Universal Molding Conveyor	4.0 Kw		s/n 121		
2	ME709	Whole Line Control Unit			s/n 206		
1	HM101	COMPACT HM	1.91Kw		s/n 001		

Legend

Mark	Explanation
⋈	Control Box
↓	Operation Side
↯	Primary Wiring Connection
⊕A	Air Inlet

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No.	Date	Revision	Drawn by:	Checked by:
△				
△				
△				
△				
△				

Title: HM + Universal Table Line			Scale 1/50	Third Angle System	Approval / Checked by:
Layout Drawing No.	Renewed Drawing No.	Reference Drawing No.	Product Code 0 1	Drawing No.	Line Code H L
RHEON Rheon Automatic Machinery Co., Ltd.		Date Nov 5 2009	Code	Person in charge	Drawn by: Y.Wada