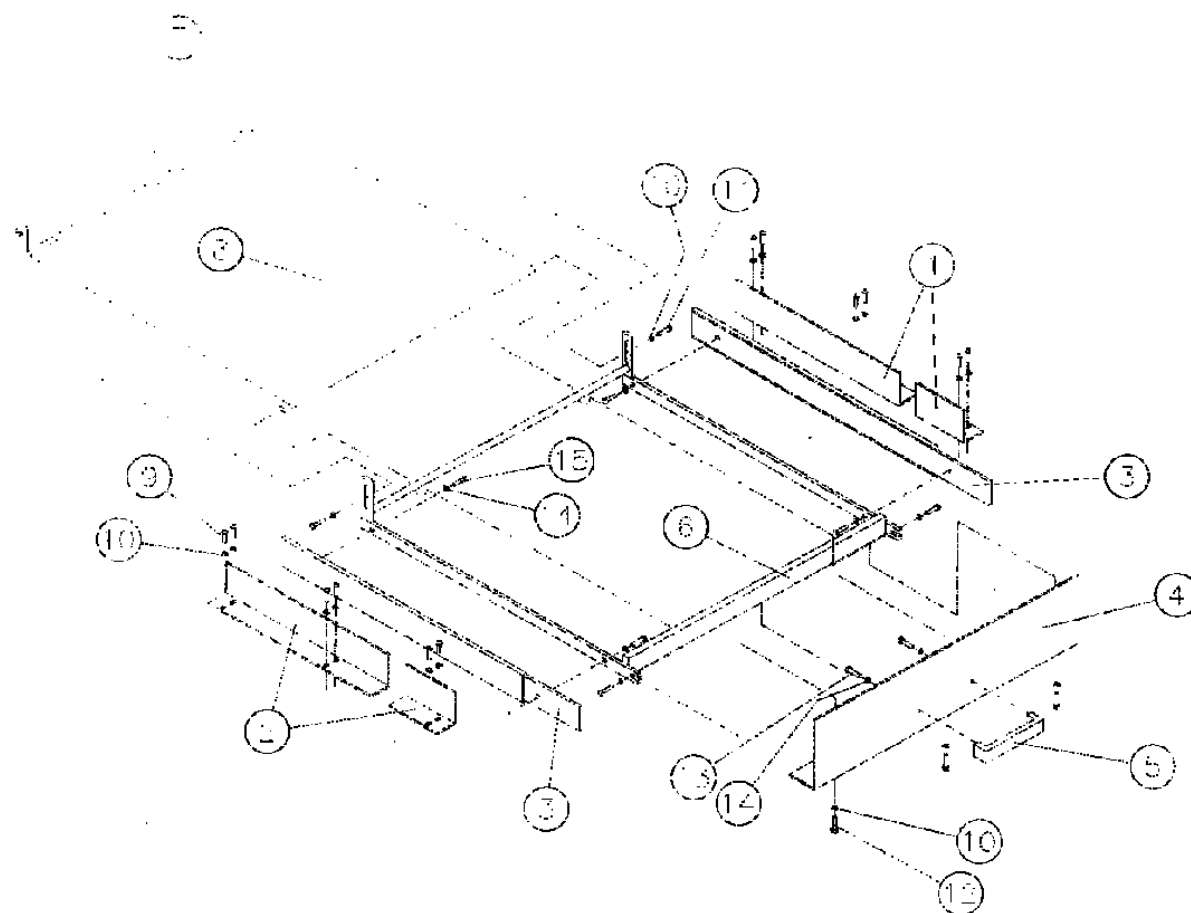


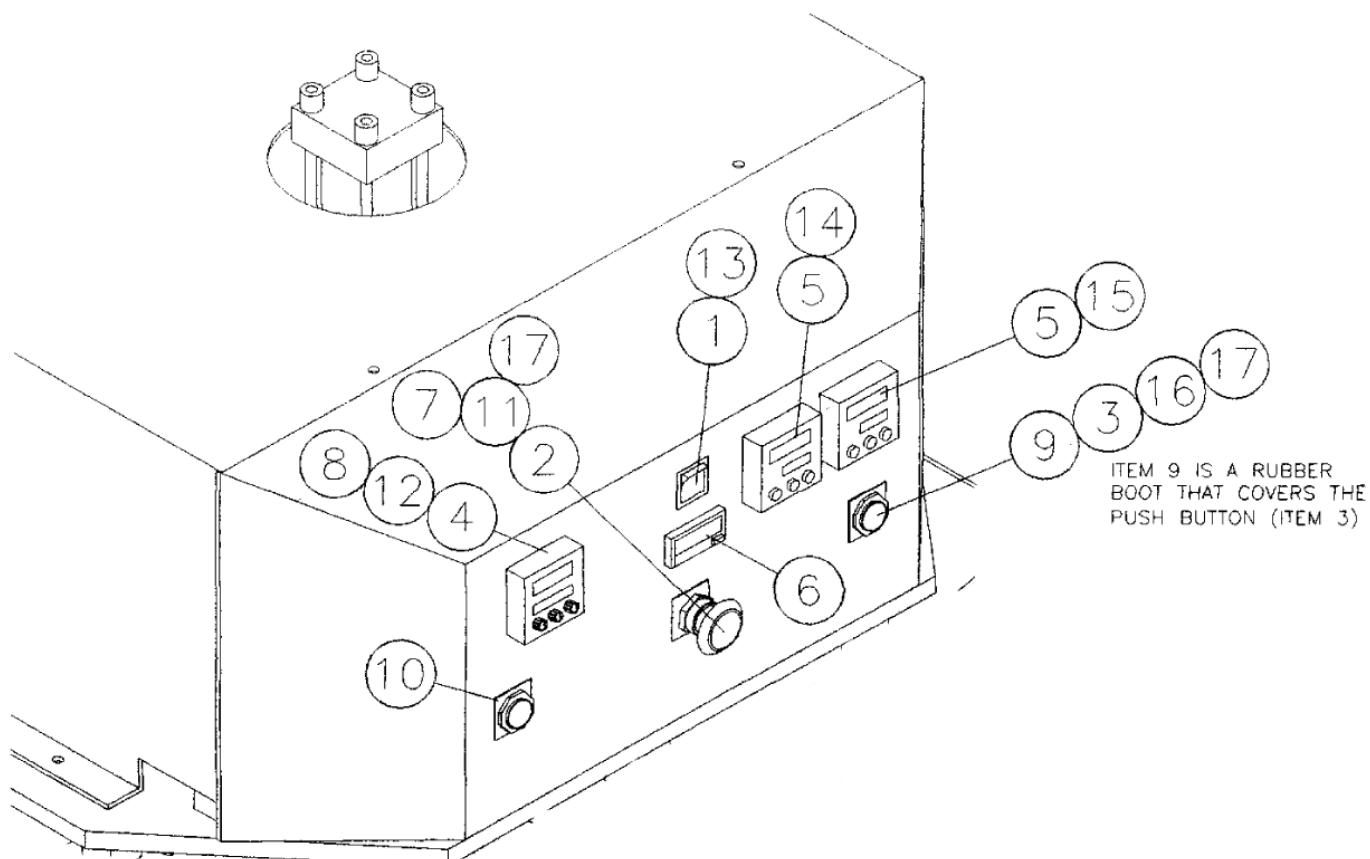
DRAWER ASSEMBLY



DRAWER ASSEMBLY

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>NO. REQ'D</u>
1	14292 / 14293	DRAWER SLIDE SUPPORT BRACKET – LEFT SIDE	1
2	14294 / 14295	DRAWER SLIDE SUPPORT BRACKET – RIGHT SIDE	1
3	14244	DRAWER SLIDE	1 (SET)
4	12430	FACE PLATE	1
5	12432	PULL HANDLE	1
6	12424	DRAWER FRAME	1
7	12427	BELT TENSIONING BAR	2
8	12431	TEFLON BELT	1
9	F0402BH	BUTTON-HEAD BOLT	12
10	F0400LW	LOCK WASHER	19
11	F0404BH	BUTTON-HEAD BOLT	4
12	F0403HH	HEX-HEAD BOLT	3
13	F9906HH	HEX-HEAD BOLT	2
14	F9900LW	LOCK WASHER	6
15	F9902BH	BUTTON-HEAD BOLT	4

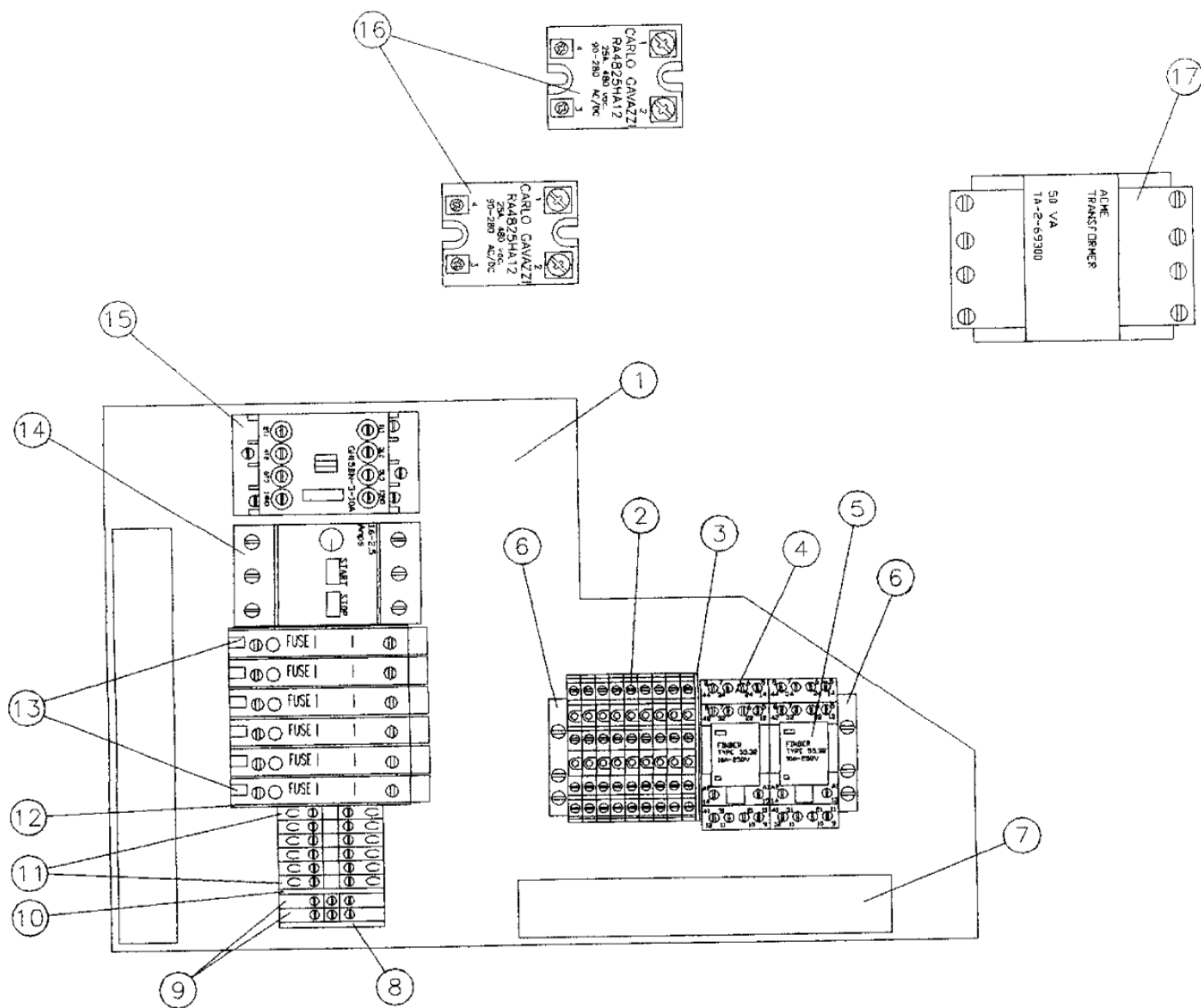
ELECTRICAL COMPONENTS (PART 1)



ELECTRICAL COMPONENTS (PART 1)

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>NO. REQ'D</u>
1	EL-0433	ON/OFF SWITCH	1
2	EL-0435	EMERGENCY RAISE BUTTON	1
3	EL-0333	START BUTTON	2
4	EL-0069	DWELL TIMER	1
5	EL-0335	TEMPERATURE CONTROLLER	2
6	EL-0425	COUNTER	1
7	EL-0545	N.C. CONTACT BLOCK	1
8	SS191	8 PIN SOCKET	1
9	EL-0420	PUSH-BUTTON "BOOT" COVERING	2
10	EL-0445	PRESS NAMEPLATE	2
11	EL-0444	EMERGENCY RAISE NAMEPLATE	1
12	AMTAG #63	PRESS DWELL TIMER NAMEPLATE	1
13	AMTAG #55	POWER CONTROL NAMEPLATE	1
14	AMTAG #61	UPPER PLATEN TEMPERATURE CONTROLLER NAMEPLATE	1
15	AMTAG #62	LOWER PLATEN TEMPERATURE CONTROLLER NAMEPLATE	1
16	EL-0445	PRESS NAMEPLATE	2
17	EL-0544	N.O. CONTACT BLOCK	3

ELECTRICAL COMPONENTS (PART 2)

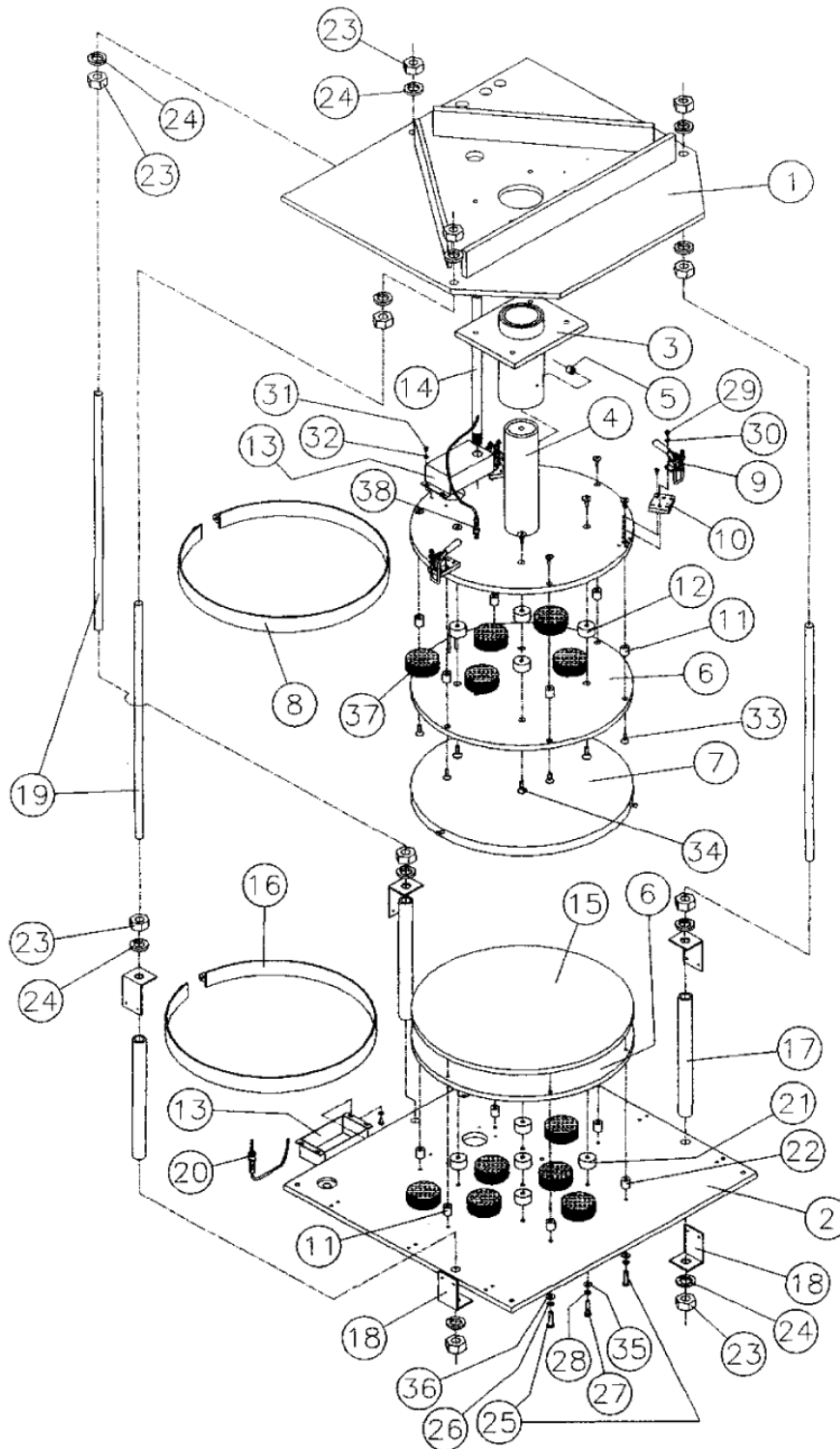


(PARTS SHOWN ARE LOCATED INSIDE THE MACHINE HOOD)

ELECTRICAL COMPONENTS (PART 2)

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>NO. REQ'D</u>
1	***	ELECTRICAL PANEL	1
2	EL-0426	DOUBLE DECK TERMINAL BLOCKS	9
3	EL-0427	DOUBLE DECK TERMINAL BLOCK END BARRIER	1
4	EL-0332	3 POLE RELAY SOCKET	2
5	EL-0331	3 POLE RELAY	2
6	EL-0396	TERMINAL BLOCK END STOP	2
7	SS181	WIRE DUCT	2
8	EL-0436	GROUNDING TERMINAL BLOCK END BARRIER	1
9	EL-0394	GROUNDING TERMINAL BLOCKS	2
10	EL-0397	TERMINAL BLOCK END BARRIER	1
11	EL-0393	TERMINAL BLOCK	6
12	EL-0419	FUSED TERMINAL BLOCK END BARRIER	1
13	EL-0418	FUSED TERMINAL BLOCK	6
14	SS175	MANUAL MOTOR STARTER	1
15	SS169	MOTOR CONTACTOR	1
16	EL-0244	SOLID STATE RELAY	2
17	SS176	TRANSFORMER	1
18	SS182	WIRE DUCT COVER	2

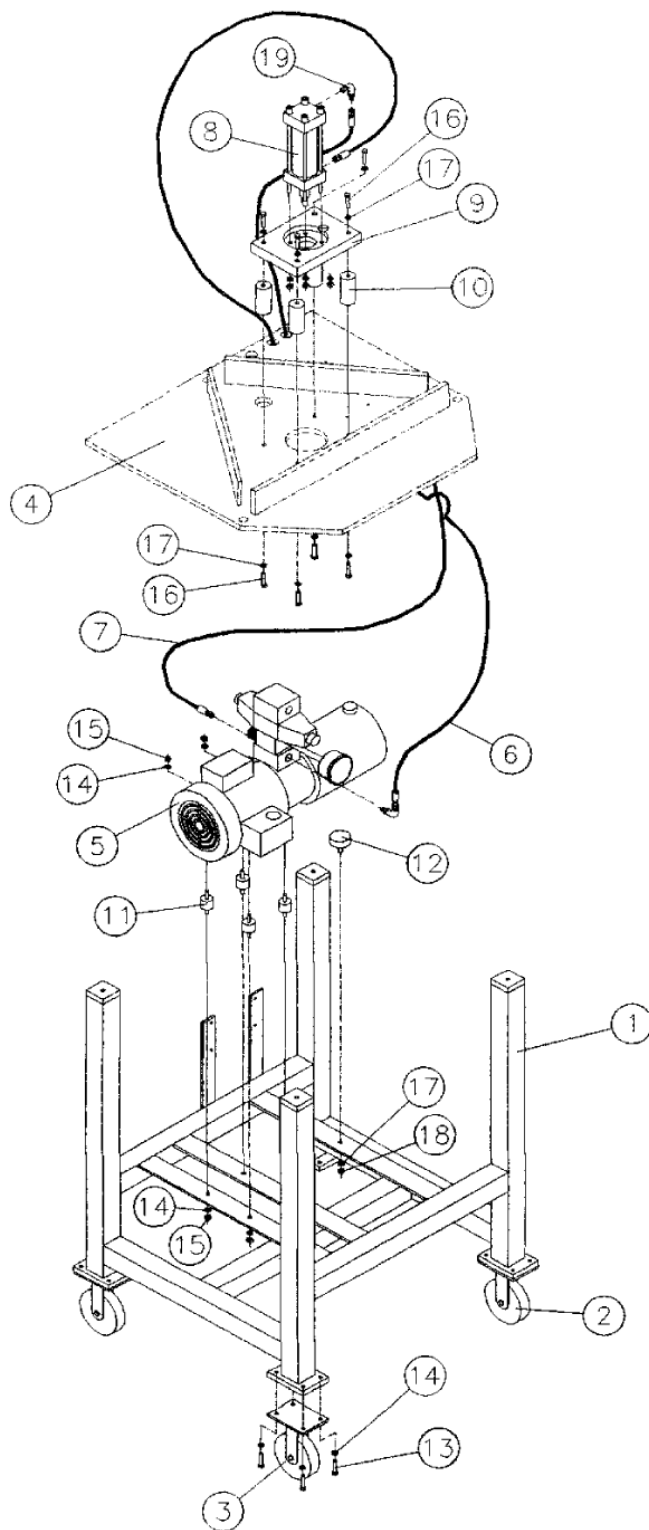
PRESS ASSEMBLY



PRESS ASSEMBLY

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>NO. REQ'D</u>
1	12422	UPPER SUPPORT PLATE	1
2	12421	LOWER SUPPORT PLATE	1
3	11864	PRESS GUIDE TUBE / PLATE ASSEMBLY	1
4	12740	PRESS FLANGE / INNER TUBE ASSEMBLY	1
5	642SC	INNER TUBE GUIDE SPACER	1
6	11806	HEATER PLATE	2
7	* SEE BELOW	PRODUCT FORMING DIE	1
8	11790	UPPER PLATEN CONTAINMENT BAND	1
9	10046	FORMING DIE CLAMP	3
10	13056	DIE CLAMP EXTENSION PLATE	3
11	11802	UPPER PLATEN SPACER - SMALL	6
12	11801	UPPER PLATEN SPACER - LARGE	4
13	11788	HEATER PLATEN TERMINAL COVER	2
14	11784	UPPER PLATEN CONDUIT TUBE	1
15	12423	LOWER PLATEN	1
16	12937	LOWER PLATEN CONTAINMENT BAND	1
17	12435	SUPPORT ROD SLEEVE	3
18	12678	REAR / SIDE GUARD SUPPORT BRACKET	5
19	12434	MACHINE SUPPORT POST	3
20	EL-0643	LOWER PLATEN THERMOCOUPLE	1
21	12930	LOWER PLATEN LARGE SPACER	5
22	12931	LOWER PLATEN SMALL SPACER	6
23	F1200CN	NUT	12
24	F1200LW	LOCK WASHER	12
25	F0409HH	HEX-HEAD BOLT	6
26	F0400LW	LOCK WASHER	6
27	F0509HH	HEX-HEAD BOLT	5
28	F0500LW	LOCK WASHER	5
29	F0405HH	HEX-HEAD BOLT	4
30	F0400LW	LOCK WASHER	12
31	F9902BH	BUTTON-HEAD BOLT	8
32	F9900LW	LOCK WASHER	8
33	F0403FSH	FLAT-HEAD SCREW	12
34	F0503FSH	FLAT-HEAD SCREW	8
35	F0500FW	FLAT WASHER	5
36	F0400FW	FLAT WASHER	6
37	11862	INSULATION MATERIAL	*
38	EL-0642	UPPER PLATEN THERMOCOUPLE	1

SUPPORT FRAME & HYDRAULIC ASSEMBLY



SUPPORT FRAME & HYDRAULIC ASSEMBLY

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>NO. REQ'D</u>
1	12417	MACHINE FRAME	1
2	621CA1	LOCKING CASTER	2
3	621CA2	REGULAR CASTER	2
4	SEE THE PRESS ASSEMBLY	UPPER SUPPORT PLATE	*
5	11817	HYDRAULIC UNIT / TANK	1
6	11813	PLATEN "UP" HOSE	1
7	11814	PLATEN "DOWN" HOSE	1
8	11812	HYDRAULIC CYLINDER	1
9	11846	HYDRAULIC CYLINDER MOUNTING PLATE	1
10	11861	HYDRAULIC CYLINDER MOUNTING PLATE SPACER	4
11	11822	HYDRAULIC UNIT SUPPORT PAD	4
12	11665	HYDRAULIC UNIT REAR SUPPORT PAD	1
13	F0504HH	HEX-HEAD BOLT	16
14	F0500LW	LOCK WASHER	24
15	F0500CN	NUT	8
16	F0608HH	HEX-HEAD BOLT	4
17	F0600LW	LOCK WASHER	5
18	F0600CN	NUT	1
19	11815	90° FITTING	1