



ACME ROL-SHEETER

Models No. 8
8-4
8-6
8-9
8-12

Including Optional Double Infeed Features

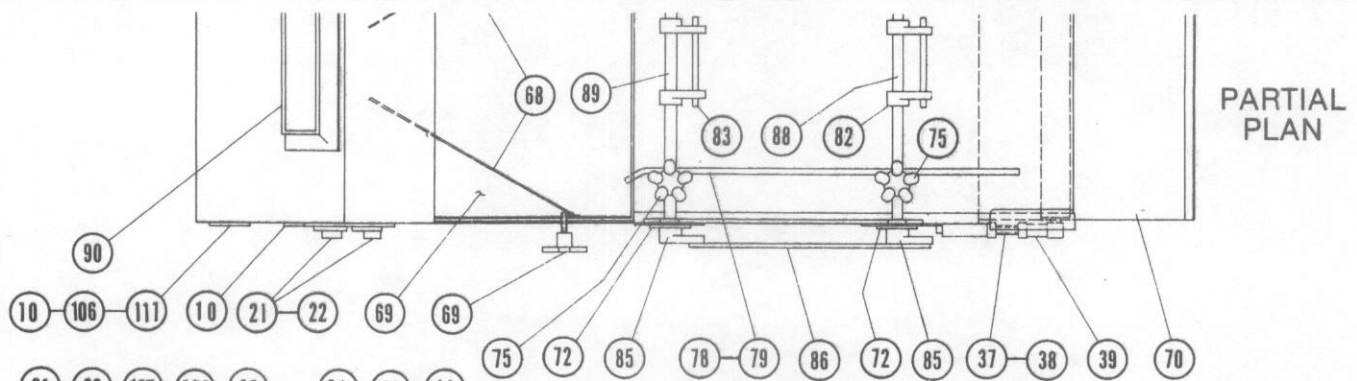
MANUFACTURED BY



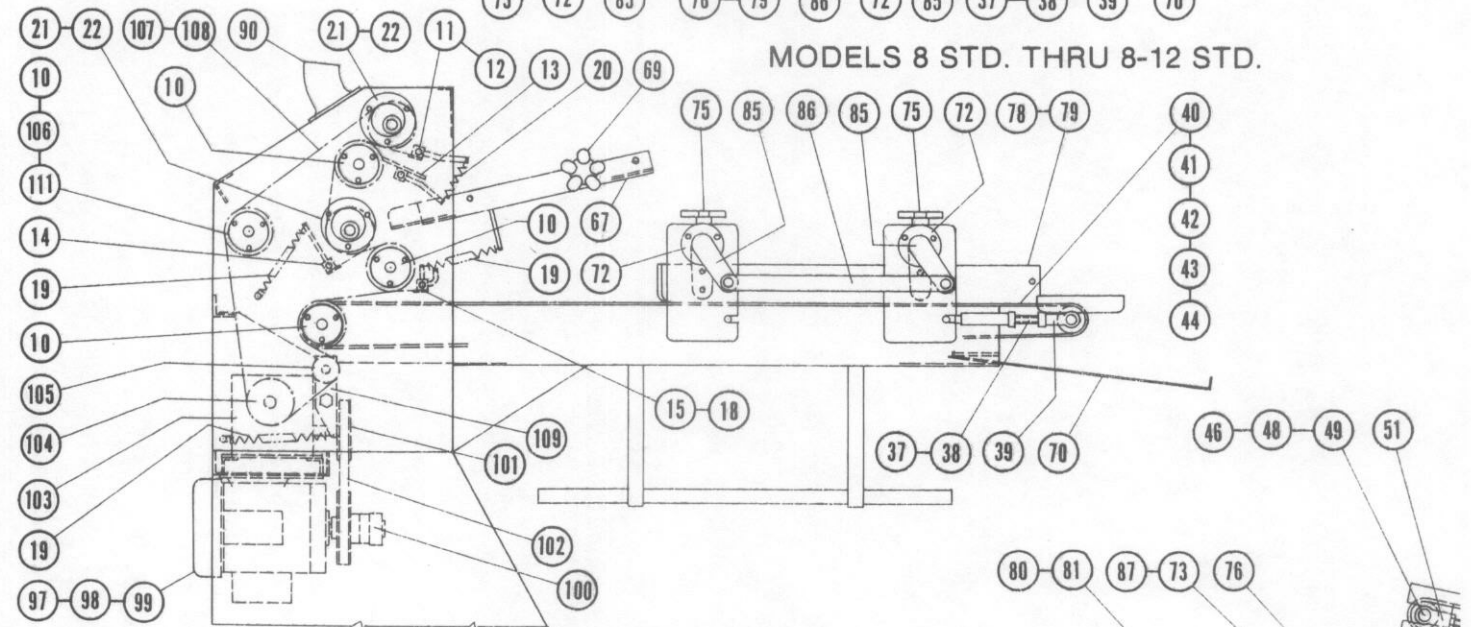
D.R. McCLAIN & SON

4730 S. DURFEE AVENUE · PICO RIVERA, CALIFORNIA 90660-2095
PHONE: (310) 699-4542 · FAX (310) 692-0026 · OUTSIDE CA (800) 428-ACME

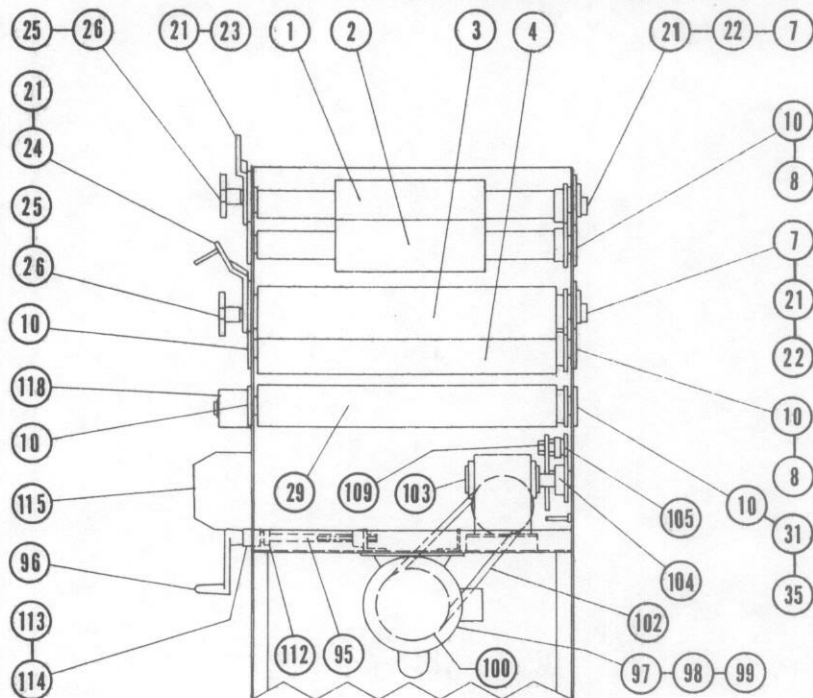
MANUFACTURING ACME DOUGH ROLLERS SINCE 1948



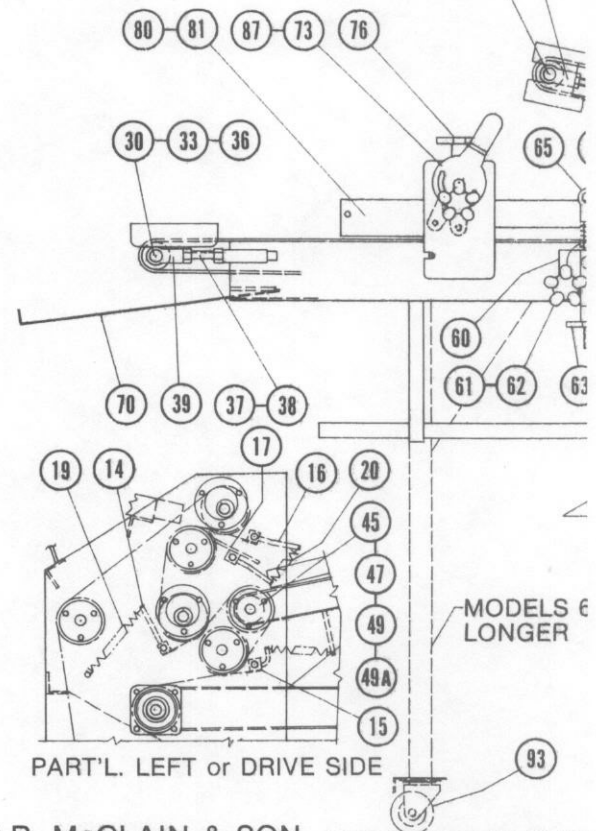
MODELS 8 STD. THRU 8-12 STD.



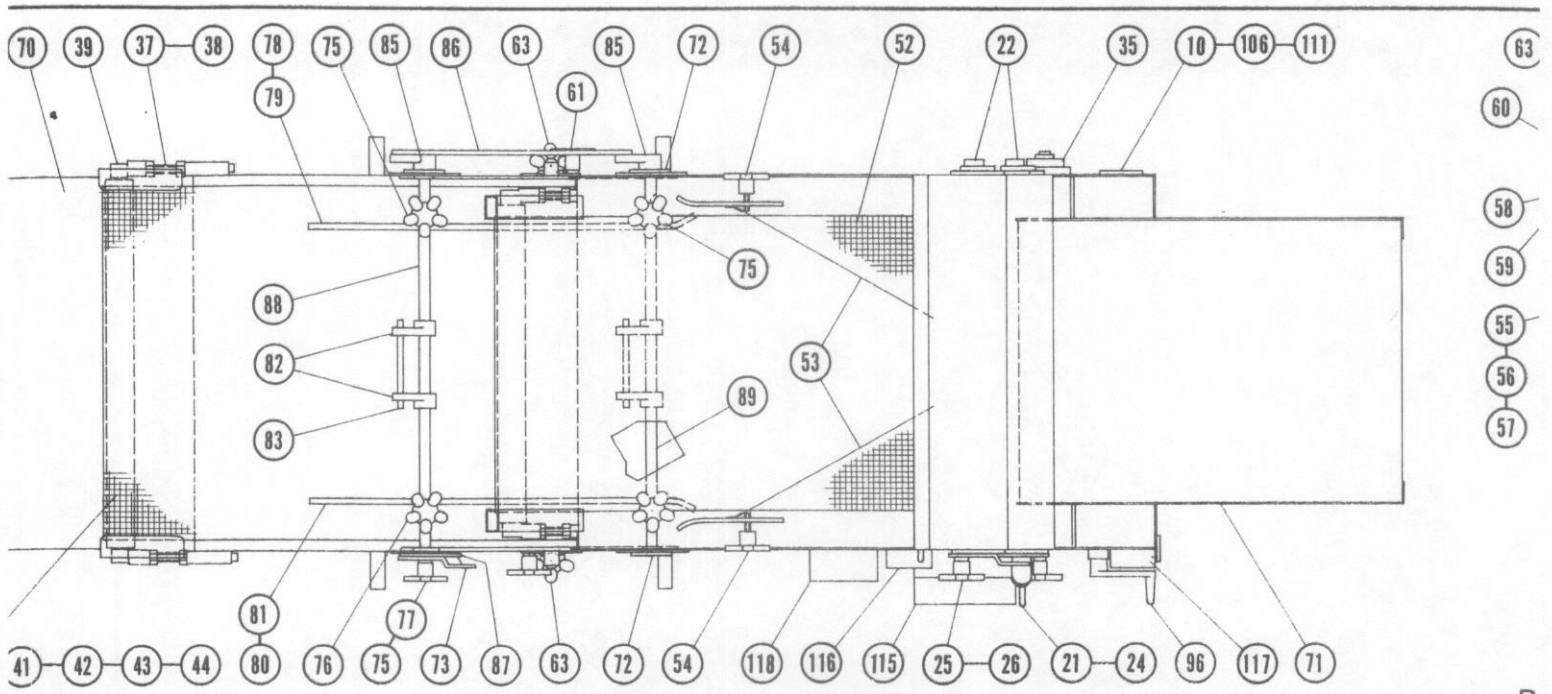
PARTIAL LEFT SIDE—MODELS 8 STD. THRU 8-12 STD.



AUXILIARY REAR VIEW
MODELS 8 STD. THROUGH 8-12 STD.

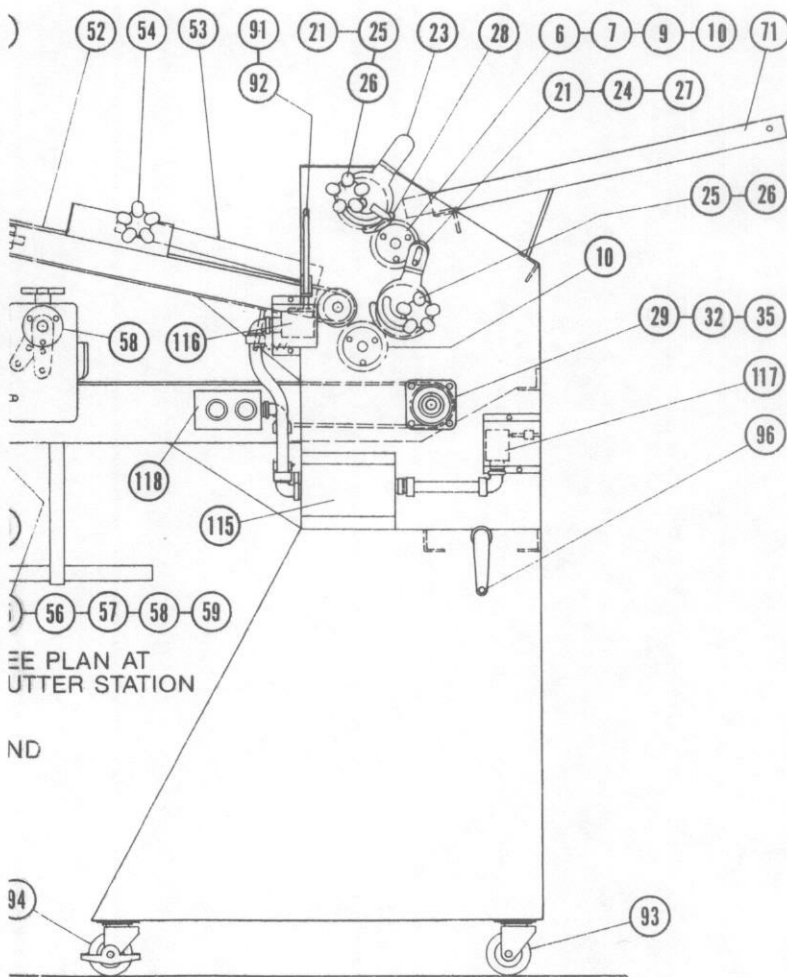


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ACME ROL-SHEETER
MODELS 8 STD. & 8-I

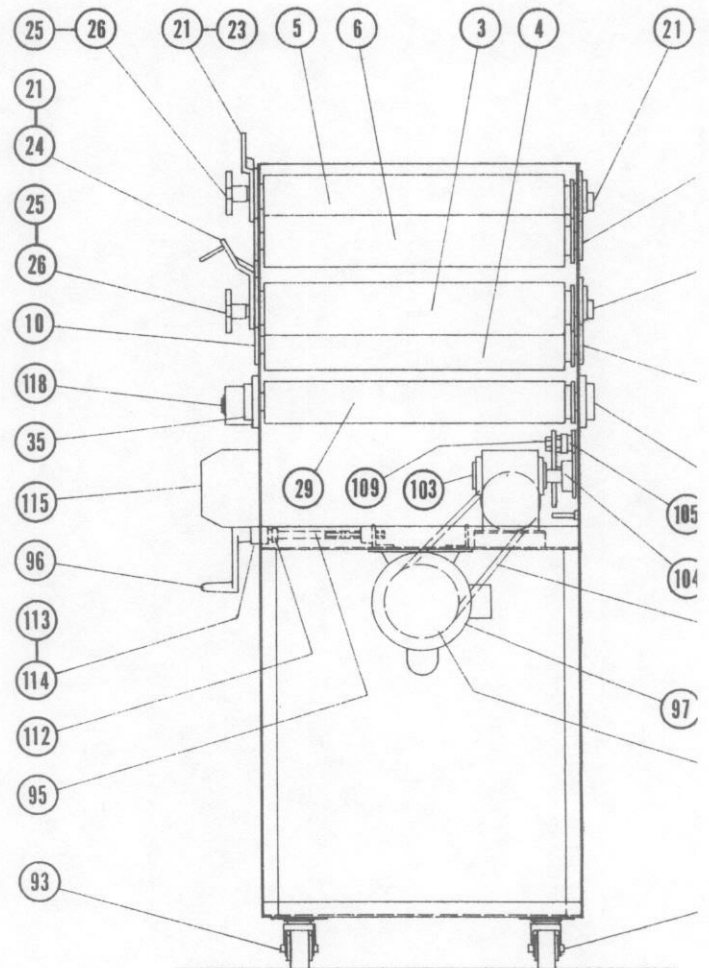


PLAN-MODELS 8-4I THROUGH 8-12I

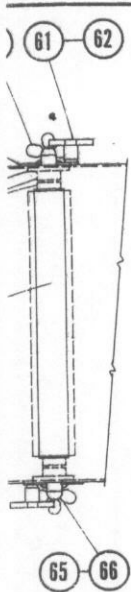
P
AT CUT



RIGHT OR OPERATING SIDE
MODELS 8-4I THROUGH 8-12I



REAR VIEW-COVERS & SCRAPERS REM
MODELS 8-4I THROUGH 8-12I



1 STA.

- 7
- 10
- 8
- 7
- 21
- 22
- 10
- 8
- 32
- 35
- 102
- 99
- 100
- 93

ED

8-9I AND 8-12I		8-4I AND 8-6I		PARTS REPLACEMENT LIST — ACME ROL-SHEETER — MODEL NO. 8			
		8-4	8-STD	ITEM	PART #	REQD	PART DESCRIPTION
PROCESSING ROLLERS							
		X	X	1	8-1	1	UPPER SET: TOP 10" FACE - 20¾" LONG INCLUDING SPROCKET
		X	X	2	8-2	1	UPPER SET: LOWER 10" FACE - 20¾" LONG INCLUDING SPROCKET
X	X	X	X	3	8-3	1	LOWER SET: TOP 20" FACE - 20¾" LONG INCLUDING SPROCKET
X	X	X	X	4	8-4	1	LOWER SET: LOWER 20" FACE - 20¾" LONG INCLUDING SPROCKET
X	X			5	8-3	1	UPPER SET: TOP 20" FACE - 20¾" LONG INCLUDING SPROCKET
X	X			6	8-4	1	UPPER SET: LOWER 20" FACE - 20¾" LONG INCLUDING SPROCKET
SHAFTS PROCESSING ROLLER							
X	X	X	X	7	8-48	2	ADJUSTABLE ROLLER - ¾" DIA. X 23¼"
X	X	X	X	8	8-49	2	FIXED ROLLER - ¾" DIA. X 22¼"
BEARINGS — PROCESSING ROLLER							
X	X	X	X	9	8-27	8	¾" I.D. BALL BEARING — SEALED TYPE
SHAFT FITTINGS — PROCESSING ROLLER							
X	X	X	X	10	8-26	4	SMALL CASTING - 2¼" O.D. - FOR ¾" DIA. SHAFT - (FIXED ROLLER)
SCRAPERS — PROCESSING ROLLER							
		X	X	11	8-5	* 1	UPPER SET: TOP 10" BLUE STEEL SCRAPER - COMPLETE
		X	X	12	8-5G	1	UPPER SET: CHAIN GUARD - STAINLESS STEEL
		X	X	13	8-6P	** 1	UPPER SET: LOWER 10" X 4¼" PLASTIC SCRAPER - COMPLETE
X	X	X	X	14	8-7	* 1	LOWER SET: TOP 20" BLUE STEEL SCRAPER - COMPLETE
X	X	X	X	15	8-8	* 1	LOWER SET: LOWER 20" BLUE STEEL SCRAPER — COMPLETE
X	X			16	8-5A	* 1	UPPER SET: TOP 18" BLUE STEEL SCRAPER - COMPLETE
X	X			17	8-6AP	** 1	UPPER SET: LOWER 18" X 3½" PLASTIC SCRAPER - COMPLETE
STD.	STD.	STD.	X	18	8-8A	1	LOWER SET: GUARD ON LOWER SCRAPER
* BLUE STEEL SCRAPER - BLADE ONLY: 10", 18" & 20"							
* * PLASTIC SCRAPER - BLADE ONLY: 4¼" X 10" & 3½" X 18"							
(SPECIFY PART NO. OF SCRAPER WHEN ORDERING NEW BLADE)							
SCRAPER & LOWER IDLER TENSION SPRINGS							
X	X	X	X	19	8-29	7	½" O.D. X 4" SOLID LENGTH - (6-SCRAPERS) (1-IDLER)
X	X	X	X	20	8-29A	2	½" O.D. X 2" SOLID LENGTH - (UPPER FRONT PAIR OF SCRAPERS)
PROCESSING ROLLER RELATED PARTS							
X	X	X	X	21	8-25	4	LARGE CASTING (FLANGE) 3½" O.D. - ADJ. ROLLER
X	X	X	X	22	8-28	2	PLAIN ECCENTRIC - FOR ¾" DIA. SHAFT - ADJUSTABLE ROLLER
X	X	X	X	23	8-30	1	ADJ. HANDLE - UPPER - FLAT TYPE, WITH POINTER
X	X	X	X	24	8-30A	1	ADJ. HANDLE - LOWER - SLANTED TYPE, WITH ASSIST PIN & POINTER
X	X	X	X	25	8-34A	2	GROOVED LOCK WASHER - ADJ. ROLLER HANDLE KNOB
X	X	X	X	26	8-34	2	KNOB - SHORT THREAD - AT ADJ. HANDLE
X	X	X	X	27	8-31	1	LARGE GAUGE - LOWER ADJ. HANDLE
X	X	X	X	28	8-31A	1	SMALL GAUGE - UPPER ADJ. HANDLE
ROLLERS — OUTFEED CONVEYOR							
X	X	X	X	29	8-9	1	REAR - BELT DRIVE - 2⅞" DIA. X 20" FACE - 20¾" LG. INCL. SPROCKET
X	X	X	X	30	8-10	1	FRONT - (TAKE-UP) - 1⅞" DIA. X 21" FACE
SHAFTS — OUTFEED CONVEYOR							
8-6 THRU 8-12		X	X	31	8-49	1	REAR - BELT DRIVE - ¾" DIA. X 22¼"
X	X			32	8-50	1	REAR - BELT DRIVE - ¾" DIA. X 24½"
X	X	X	X	33	8-51	1	FRONT - (TAKE-UP) - ¾" DIA. X 23½"
BEARINGS — OUTFEED CONVEYOR							
		X	X	34	8-27	2	REAR - BELT DRIVE - ¾" I.D. BALL BEARING - SEALED TYPE
X	X			35	8-27A	2	REAR - BELT DRIVE - ¾" FLANGE CARTRIDGE BALL BEARING
X	X	X	X	36	8-27	2	FRONT - (TAKE-UP) - ¾" I.D. BALL BEARING - SEALED TYPE
BELT TAKE-UP PARTS — OUTFEED CONVEYOR							
		X	X	37	8-36A	2	ROD - 7" LONG - THREADED ⅞"-12
8-6 THRU 8-12				38	8-36B	2	ROD - 9" LONG - THREADED ⅞"-12
X	X	X	X	39	8-36C	2	ROD END - FOR ¾" DIA. SHAFT - TAPPED ⅞"-12
BELTS — OUTFEED CONVEYOR — 4 PLY CANVAS — 20" WIDE							
				40	8-11A	* 1	MODEL NO. 8 - STD. 8'9" LONG
				41	8-11B	* 1	MODEL NO. 8-4 10'9" LONG
				42	8-11C	* 1	MODEL NO. 8-6 14'9" LONG
				43	8-11D	* 1	MODEL NO. 8-9 20'9" LONG
				44	8-11E	* 1	MODEL NO. 8-12 26'10" LONG
*AVAILABLE IN RUFF TOP RUBBER							
ROLLERS — INFEEED CONVEYOR							
X	X			45	8-56	1	REAR - BELT DRIVE - 1⅞" DIA. X 20" FACE - 20¾" LG. INCL. SPROCKET
X	X			46	8-57	1	FRONT - (TAKE-UP) - 1⅞" DIA. X 19½"
SHAFTS — INFEEED CONVEYOR							
X	X			47	8-49	1	DRIVE - REAR - ¾" DIA. X 22¼"
X	X			48	8-52	1	FRONT - (TAKE-UP) - ¾" DIA. X 21½"
BEARINGS — INFEEED CONVEYOR							
X	X			49	8-27	4	¾" I.D. BALL BEARING - SEALED TYPE
				49A	8-26	2	SHAFT FIT'NGS - INFEEED CONVEYOR - SM. CAST'G 2¼" O.D. - ¾" DIA. SHAFT
BELT TAKE-UP PARTS — INFEEED CONVEYOR							
X	X			50	8-36A	2	ROD - 7" LONG - THREADED ⅞"-12
X	X			51	8-36C	2	ROD END - FOR ¾" DIA. SHAFT - TAPPED ⅞"-12
BELTS — INFEEED CONVEYOR							
X	X			52	8-55	1	2 PLY NEOPRENE 18" X 5'5"
INFEEED CONVEYOR GUIDE PARTS							
X	X			53	8-46	2	FEED PAN GUIDE ARM - WITH HINGE
X	X			54	8-35	2	KNOB - LONG THREAD
CUTTER STATION PARTS							
X	X			55	8-58	1	BACK-UP ROLLER - 2⅞" DIA. X 18" FACE - FOR 1" DIA. SHAFT
X	X			56	8-27A	2	BEARING - BACK-UP ROLLER - 1" I.D. SEALED BALL BEARING

8-9I AND 8-12I		8-4I AND 8-6I		PARTS REPLACEMENT LIST — ACME ROL-SHEETER — MODEL NO. 8				
8-4	8-STD	ITEM	PART #	REQD	PART DESCRIPTION			
							CUTTER STATION PARTS	
X	X		57 8-53	1	SHAFT - 1" DIA. X 21½"			
X	X		58 8-26M	2	SMALL CASTING - 2¾" O.D. (MODIFIED) - FOR 1" DIA. SHAFT			
X	X		59 8-59C	4	1" SHAFT COLLAR			
							CUTTER HOLDER BRACKET ASSEMBLY — 2 REQ'D.	
X	X		60 8-65	1	MOUNTING PLATE ASSEMBLY - WELDMENT			
X	X		61 8-34	1	KNOB - SHORT THREAD			
X	X		62 8-34A	1	GROOVED LOCK WASHER			
X	X		63 8-35A	1	KNOB - WITH ⅝" - 12 INTERNAL THREAD			
X	X		64 8-36B	1	TAKE-UP ROD (POST) - 9" LONG - THREADED ⅝" - 12			
X	X		65 8-36C	1	TAKE-UP ROD END - FOR ¾" DIA. SHAFT - TAPPED ⅝" - 12			
X	X		66 8-66	1	COMPRESSION SPRING - 1" O.D. - 8 COILS - 2" FREE LENGTH			
							PANS & REPLACEMENT PARTS	
		X	X	67 8-12	1	FRONT FEED PAN - 21" WIDE X 18"		
		X	X	68 8-46	2	FEED PAN GUIDE ARM - WITH HINGE		
		X	X	69 8-35	2	KNOB - LONG THREAD		
X	X	X	X	70 8-47	1	DOUGH CATCH PAN - 21⅝" X 17½" - STEEL		
X	X			71 8-67	1	REAR FEED PAN - 18" WIDE X 26" - STAINLESS STEEL		
							SADDLE REPLACEMENT PARTS	
X	X	X	X	72 8-26	3	SMALL CASTING - 2¾" O.D. - FOR ¾" DIA. SHAFT		
X	X	X	X	73 8-32	1	ADJUSTMENT HANDLE - WITH POINTER		
X	X	X	X	74 8-33	1	ADJUSTMENT GAUGE		
X	X	X	X	75 8-34	4	KNOB - SHORT THREAD		
X	X	X	X	76 8-35	1	KNOB - LONG THREAD		
X	X	X	X	77 8-34A	1	GROOVED LOCK WASHER		
	8-4I		X	78 8-37	1	LEFT SIDE GUIDE - 26" LONG - PLASTIC		
X	8-6I	X		79 8-37A	1	LEFT SIDE GUIDE - 32" LONG - PLASTIC		
	8-4I		X	80 8-38	1	RIGHT SIDE GUIDE - 26" LONG - PLASTIC		
X	8-6I	X		81 8-38A	1	RIGHT SIDE GUIDE - 32" LONG - PLASTIC		
X	X	X	X	82 8-39	4	PRESSURE PLATE HOLDING ROCKER ARM		
X	X	X	X	83 8-39A	2	PRESSURE PLATE HOLDING ROCKER ARM PIN - ⅝" DIA. X 6"		
X	X	X	X	84 8-40	4	GUIDE HOLDING ROCKER ARM		
X	X	X	X	85 8-41	2	CRANK ROCKER ARM		
X	X	X	X	86 8-42	1	CRANK ROCKER ARM BAR		
X	X	X	X	87 8-25	1	LARGE CASTING - 3½" O.D. - FOR ADJUSTING HANDLE		
X	X	X	X	88 8-68	1	SHAFT - FRONT - ¾" DIA. X 22½"		
X	X	X	X	89 8-49	1	SHAFT - REAR - ¾" DIA. X 22½"		
STD. X	STD. X	STD. X	X	90 8-44	1	HOPPER		
							SAFETY BARS	
		X	X	91 8-54	1	SAFETY BAR		
X	X			92 8-64	1	SAFETY BAR		
							CASTERS	
4	8-6I 4	2	2	93 8-45	NOTED	3" DIA. PLAIN SWIVEL TYPE		
X	X	X	X	94 8-45A	2	3" DIA. LOCKING SWIVEL TYPE		
							DRIVE & VARIABLE SPEED REPLACEMENT PARTS	
X	X	X	X	95 8-13	1	VARIABLE SPEED ADJ. SCREW 10" LONG - THREADED ½" - 13		
X	X	X	X	96 8-14	1	VARIABLE SPEED ADJUSTING CRANK		
			X	97 8-15	1	½ H.P. DRIVE MOTOR		
8-6I	8-6	X		98 8-15C	1	¾ H.P. DRIVE MOTOR		
8-9; 8-12; 8-9I; 8-12I				99 8-15D	1	1 H.P. DRIVE MOTOR		
X	X	X	X	100 8-16	1	SPLIT VARICONE V PULLEY - SPECIFY MODEL WHEN ORDERING		
X	X	X	X	101 8-17	1	B SECTION V BELT PULLEY - FOR GEAR REDUCER		
X	X	X	X	102 8-18	1	B SECTION V BELT - CAT. 5L320		
X	X	X	X	103 8-19	1	GEAR SPEED REDUCER		
X	X	X	X	104 8-20	1	REDUCER DRIVE SPROCKET - 40B18		
X	X	X	X	105 8-21	1	LOWER IDLER SPROCKET - 40B10 - WITH BRONZE BUSHING		
X	X	X	X	106 8-22	1	UPPER (FIXED) IDLER SPROCKET - 40B18 - WITH BALL BEARING		
		X	X	107 8-23	1	DRIVE CHAIN - NO. 40 ROLLER - 132 LINKS & CONNECTOR LINK		
X	X			108 8-23A	1	DRIVE CHAIN - NO. 40 ROLLER - 138 LINKS & CONNECTOR LINK		
X	X	X	X	109 8-24	1	LOWER IDLER BRACKET ASSEMBLY - COMPLETE		
X	X	X	X	110 8-26	1	SMALL CASTING - 2¾" O.D. - FOR ¾" DIA. SHAFT		
X	X	X	X	111 8-26A	1	STUB SHAFT - UPPER IDLER - ¾" DIA. X 1¾"		
X	X	X	X	112 8-59A	1	½" SHAFT COLLAR		
X	X	X	X	113 8-59B	2	¾" SHAFT COLLAR		
X	X	X	X	114 8-60	1	BRONZE BUSHING — ½" I.D. X ¾" O.D. X 1¼" LONG		
X	X	X	X	115 8-61	1	MOTOR START RELAY - SPECIFY MODEL & H.P. WHEN ORDERING		
X	X	X	X	116 8-62	1	LIMIT SWITCH - BAR TYPE - FOR SAFETY BAR		
X	X	X	X	117 8-63	1	LIMIT SWITCH - PLUNGER TYPE - FOR REAR COVER		
X	X	X	X	118 8-15B	1	PUSH BUTTON START/STOP SWITCH		
							PRESSURE PLATES — SPECIFY MODEL & SER. NO. WHEN ORDERING	
	8-4I			119 8-69	* 1	5⅝" WIDE THROUGH 18" WIDE - 24" LONG - SPECIFY WIDTH		
8-9	8-6	X		120 8-69A	* 1	5⅝" WIDE THROUGH 18" WIDE - 32" LONG - SPECIFY WIDTH		
8-9I	8-6I					*SPECIAL PLATES - LESS THAN 5⅝" WIDE ARE AVAILABLE		
8-12								
8-12I								
							CURLING CHAINS — SPECIFY MODEL & SER. NO. WHEN ORDERING	
X	X	X	X	121 8-70	1	LIGHT WEIGHT		
X	X	X	X	122 8-70A	1	HEAVY WEIGHT		