

WASHER NOTES

STAGE	MAX TEMP	PHASE	SPRAY/PAK	OP.
WASH	150° F	5:00	5:30	5:50
RINSE	150° F	5:50	6:00	6:10
DRY	150° F	6:10	6:20	6:30
WASH	150° F	6:30	6:40	6:50
RINSE	150° F	6:50	7:00	7:10
DRY	150° F	7:10	7:20	7:30

HEAT SOURCE 1750 GAL. @ 1 PSI AIR/WATER GAS PIPING BLACK IRON
 CONVENTOR SPEED 625 RPM (DESIGN CONVENTOR TYPE LEADERS
 CONVENTOR FROM FOR 400 LBS. 500 AMP. 500 AMP. PER HOUR
 CONTROL CABINET & MACHINE WIRING BY ALVET
 POWER-WIN 200/60/2 FULL LOAD AMP/PS-RE. CONTROL 120/60/1
 LEADERS CONNECTION FROM SOURCE TO CONVENTOR BY CUSTOMER
 WATER PIPING ALVET ULTRAT CONNECTIONS BY CUSTOMER
 WATER PIPING ALVET ULTRAT CONNECTIONS BY CUSTOMER
 MATERIAL THICKS 1/2 IN. 304 STAINLESS STEEL (CORROSION RESISTANT)
 DOWN GATES 1/2 IN. 304 STAINLESS STEEL 28 MIL FINISH
 WATER & DRAIN PIPING 3/4 IN. STAINLESS STEEL 1/2 IN. VALVE 1/2
 MASTIQUE STICKS ARE TO BE WATER TIGHT & RUN TO ADAPTOR
 NOTES:
 1) ALL LUBE POINTS TO BE EASILY ACCESSIBLE.
 2) ALL WATERS PIPING TO BE 3/4 IN. STAINLESS STEEL 1/2 IN. VALVE 1/2
 3) ELECTRICAL CONDUIT IS ALUMINUM W/ NON-CORROSIIVE FITTINGS.
 4) 100 AMP SERVICE REQUIRED AT THE MAIN BY CUSTOMER.
 5) ALL ELECTRICAL WIRING TO BE PERFORMED BY LICENSED ELECTRICIAN FOR
 ACCESS & MAINTENANCE.
 MACHINE WEIGHT: 10,500 LBS.
 TOTAL WEIGHT OF MACHINE WITH WATER: 13,500 LBS.
 (WEIGHTS ARE APPROXIMATE)

